SPECIFICATIONS FOR STANDARD LED LAMPS

LUE503F33-1



MIC OPTOELECTRONIC



♦ Features:

- High speed response.
- High reliability and long life.
- Low power consumption.
- Available in red,blue,white ,green, yellow colors.
- Suitable for pulse operation.
- This product doesn't contain restriction Substance, comply ROHS standard.



◆ Descriptions:

- The LED lamps are available with different colors, intensities, epoxy colors, etc.
- The series specially designed for applications requiring higher brightness.
- Superior performance in outdoor environment.

◆ Applications:

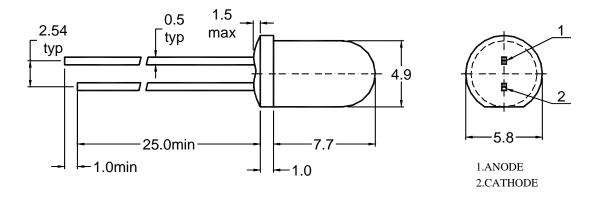
- These lamp are widely used for various application.
- Board for display.
- Indication of all kinds.
- Traffic Signal.

♦ Selection Guide:

Part No.		I and Tyme	
	Material	Emitting Color	Lens Type
LUE503F33-1	AlGaInP	High Super Red	Water Clear



◆ Package Dimensions:



NOTES:

- 1. All dimensions are in millimetres (mm).
- 2. Tolerance is ± 0.25 mm(0.01") unless otherwise noted.

♦ Absolute Maximum Rating (Ta=25°C)

Parameter	Symbol	High Super Red	Unit
Power Dissipation	P_d	70	mW
Pulse Forward Current (Duty 1/10 @ 1kHz)	$I_{ extsf{FP}}$	80	mA
DC Forward Current	I_{F}	20	mA
Reverse Voltage	V_R	6	V
Operating Temperature Range	Topr	-30 ~ +85	${\mathbb C}$
Storage Temperature Range	Tstg	-40 ~ +100	$^{\circ}$
Soldering Temperature	Tsol	260 ± 5	$^{\circ}$

Notes: Soldering time ≤ 5 seconds.



♦ Electrical Optical Characteristics (Ta=25°C)

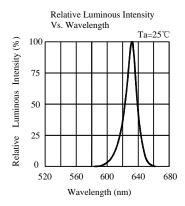
Parameter	Symbol	High Super Red		Unit	Test	
		Typ.	Max.	Unit	Condition	
Luminous Intensity	$I_{ m V}$	1500		mcd	I _F =20mA	
Forward Voltage	V_{F}	2.0	2.5	V	I _F =20mA	
Reverse Current	I_R		50	uA	V _R =6V	
Dominant Wavelength	λd	625		nm	I _F =20mA	
Peak Emission Wavelength	λ _P	635		nm	I _F =20mA	
Spectral Line Half Width	Δλ	30		nm	I _F =20mA	
Viewing Angle	2 θ 1/2	30		deg	I _F =20mA	

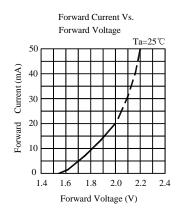
♦ Reliability Test Items and Conditions

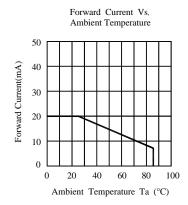
NO	Test Item	Test Conditions	Duration	Sample	Ac/Re
1	Temperature Cycle	$-40^{\circ}\text{C} \pm 5^{\circ}\text{C} \sim 25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ $30\text{min} 5\text{min} \int$ $100^{\circ}\text{C} \pm 5^{\circ}\text{C} \sim 25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ $30\text{min} 5\text{min}$	100cycles	20	0/1
2	High Temp. Storage	Ta=100°C ±5°C	1000hours	20	0/1
3	Temp.& Humidity Test	Ta=85 °C ±5 °C ,RH=85% ± 5%	1000hours	20	0/1
4	Low Temp. Storage	Ta=-40°C ±5°C	1000hours	20	0/1
5	Operating Life Test	Ta= 25 ± 5 °C,DC IF= 20 mA	1000hours	20	0/1
6	Solder Heat	Tsol=260±5℃, 5s	1times	20	0/1
7	Thermal Shock	-40±5°C→100±5°C 15min 15min	100cycles	20	0/1

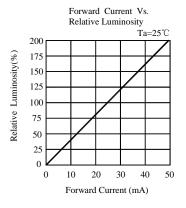


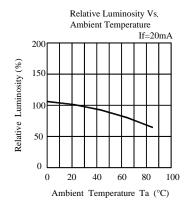
◆ Typical Electro-Optical Characteristics Curves:

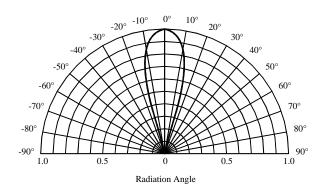




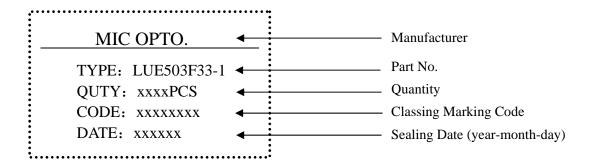








◆ Label Form Specification



♦ Precautions In Use

A. Soldering Conditions

- 1. When soldering, leave the minimum clearance between the bottom of the resin and the soldering point.
- 2, Maximum allowable soldering conditions are.
 - Solder dipping: 260 °C max., 5 seconds max., one time.
 - Soldering iron: 350 ℃ max., 5 seconds max., one time.
- 3. Contact between molten solder and the resin must be avoided.
- 4. In soldering, do not put any stress on the lead frame, particularly when heated.

B. Lead frame Forming and Use

- 1. When forming leads ,the leads should be bent at a point at least 3mm from the base of epoxy. Lead forming should be done before soldering.
- 2. Do not apply any bending stress to the base of the lead. The stress to the base may damage the LEDs characteristics.
- 3. When mounting the LEDs onto a printed circuit board ,the holes on the circuit board should be exactly aligned with the leads of the LEDs.
- 4. Please avoid conditions which may cause the LED to corrode, tarnish or discolor. This corrosion or discoloration may cause difficulty during soldering operations. It is recommended that the LEDs be used as soon as possible.
- 5. Please avoid rapid transitions in ambient temperature, especially, in high humidity environments.

♦ Notes:

- 1. Above specification may be changed without notice. We will reserve authority on material change for above specification.
- 2. When using this product, please observe the absolute maximum ratings and the instructions for the specification sheets. We assume no responsibility for any damage resulting from use of the product which does not comply with the instructions included in the specification sheets.