# **SOLDER POTS**





### **Temperature control knob** for optimal dipping.

## SOLDER POT POT-21C/23C/28C





Spatula included.

•Zero-cross control drastically reduces output noise (Time-proportioning system). ●LED pilot

lamp lights when heater is ON. POT-21C POT-23C POT-28C Suitable for pre-tinning of Lead-free applicable. No Lead-free applicable. Longer large terminals, urethane erosion with a ceramic bath. life with a cast-iron bath. wires, connectors, and large | Suitable for pre-tinning of | Suitable for pre-tinning of

**NOTE**: No sensor feedback system, so temperature may fluctuate +/approx. 10%.

relatively large parts.

#### REPLACEMENT PARTS / OPTIONS

POT-21C/23C/28C Heater	POT-21C Bath
POT-21CH	POT-21CP
POT-23C Bath	POT-28C Bath
POT-23CP	POT-28CP

POT-21C





**SPECIFICATIONS** 

Model	POT-21C	POT-23C	POT-28C
Voltage	110 V, 120 V, 220 V, 240 V AC 50/ 60 Hz		
Power Consumption	130 W		
Bath Temperature	270-530°C		
Melting Time (at max. setting)	Approx. 10 mins.		
Heater	Nichrome Heater		
Control System	Time Proportioning Control		
Power Cord	1.3m		
Solder Bath Material	Stainless Steel	Ceramic	Cast Iron
Solder Capacity	Approx. 300 g		
Dimensions	90(W)×87(H)×150(D)mm	90(W)×91(H)×150(D)mm	90(W)×89(H)×150(D)mm
Internal Pot Dimensions	$\emptyset 36 \times 36 \ (D) \ \text{mm}$	ø31 × 39 (D) mm	Ø34 × 32 (D) mm
Weight	720 g		800 g

NOTE: The weight does not include the cord.

#### Firmly holds the PCB. **PCB DIPPING HOLDER** PCB-1

Holds the PCB firmly for dipping into the solder pot.



relatively large parts.

SPECIFICATIONS			
Model	PCB-1		
Material	SUS		
Applicable PCB size	Up to 250 mm		
Length	260 mm		
Holder width	55 mm		

#### **Economical and erosion-** SOLDER POT [cast-iron bath] resistant cast-iron bath. POT-50C



•Lead-free applicable bath. Perfect for pre-tinning of transformer leads or small PCBs. Accurate PID temperature control. (sensor feedback ON/OFF control available) Temperature adjustable up to 500°C. Assured temperature control with the digital key-lock function. Safety housing design.

#### **SPECIFICATIONS**

Model	P0T-50C			
Voltage	110 V-130 VAC 50/ 60 Hz	220 V-240 VAC 50/60 Hz		
Power Consumption	470-610 W	370-430 W		
Max. Temp.	500°C			
Heater	Ceramic Heater			
Control System	PID Control			
Power Cord Length	1.5 m Inlet type			
Solder Bath Material	Cast Iron			
Max Solder Volume	Approx. 850 g			
Unit Dimensions	174 (W) × 142 (H) × 285(D) mm			
Solder Bath Dimensions	50 (W) × 50 (H) × 50 (D) mm			
Weight	3kg			

**NOTE**: The weight does not include the cord.

#### REPLACEMENT PARTS / OPTIONS

Heater	Bath
POT-50CH	POT-50CP