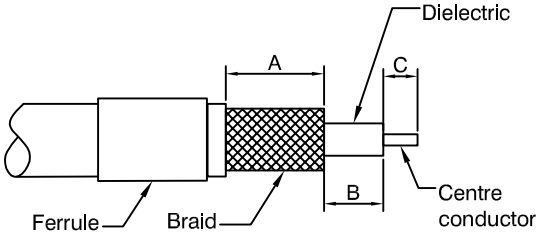


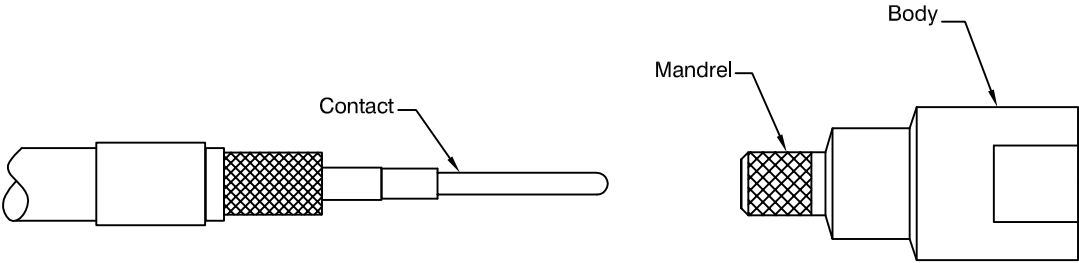
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

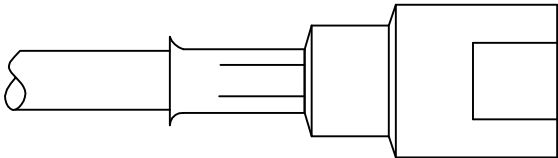
A = 9mm
B = 4mm
C = 3mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body until it butts against the inner body. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale	DRAWN BY:	S Nash
DIMENSIONS: mm	CHECKED BY:	M Nielsen
TOLERANCES:	APPROVED BY:	P Couzens
	DATE:	29 Aug 01

DESCRIPTION:
**Stripping and Assembly
Instructions for FME Crimp
Plug**

DRAWING NUMBER: VAIR1101
PAGE: 1 OF 1